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Logo Jump to: Mercury MerCruiser Service Manuals Directory How to Identify what MerCruiser, Alpha or Bravo outdrive you have. Mercury MerCruiser Outdrives and Sterndrives Alpha Generation 1 model production began in 1983 and ran through 1990. The Serial Number Range for these models ranged from 6225577 Thru 0D469858 MerCruiser Alpha Outdrives Alpha One Generation 1 Outdrive 1984-1992 Alpha One Generation 2 Outdrive 1992+ Alpha Generation 2 model was introduced in 1991 and is currently still in production. The Alpha Generation 2 models have been broken into several different Serial Number Ranges as follows: 1991 thru 1995 0D469859 Thru 0F679999 1996 thru 1997 0F680000 Thru 0K999999 1998 and Up 0L100040 And Up Bravo 1: With a focus on high speed performance, the Bravo 1 sterndrive is used for single, twin or triple engine applications and can produce speed up over 100 mph for gas engines up to 600 HP. In addition to triple-digit speeds, the exclusive performance torpedo design and dual water pickups allow the Bravo 1 to handle high and low speeds well. Bravo 2: The Bravo 2 sterndrive is designed for twin engine applications and can power a boat up to 55 mph for gas engines up to 450 HP. With a wide gear case, the Bravo 2 is able to accommodate a propeller up to 20 in diameter that propels a boat on plane faster and improves fuel economy. Bravo 3: MerCruiser Bravo 3 outdrives feature counter-rotating dual propellers that improve propulsion efficiency, speed, acceleration and handling on a boat. The two props are mounted in front of one another and turn in opposite directions eliminating wasted energy from the propeller wash. The Bravo 3 is available in a single or twin engine application and is capable of speeds up to 65 mph for gas engines up to 525 HP. MerCruiser Bravo Sterndrives Bravo 1 Sterndrive Bravo One Bravo One X Bravo One XR Bravo 2 Sterndrive Bravo Two Bravo Two X Bravo Two XR Bravo 3 Sterndrive Bravo Three Bravo Three X Bravo Three XR MerCruiser Blackhawk Surface Drive The Blackhawk basically has the bravo 1 upper gears and bravo 3 lower gears/propeller shafts, etc. with a shorter vertical shaft in a one piece case. The Blackhawk drive is about eight inches shorter and can be mounted almost 2 3/4 inches above a standard Bravo. The two props maintain the bite at this height, but it takes a good engine to turn all that blade area at idle. Mercury MerCruiser Service Manuals Directory MerCruiser Sterndrive Service Manuals Directory Check List MerCruiser Engine & Sterndrive Manuals MerCruiser Engines & Sterndrive Manuals # 1-48 MerCruiser Inboard/Outdrive Model Identification Guide How to Locate Your MerCruiser Serial Number Tags Engine Serial Number: The serial number tag is located near the starter, by the flywheel housing; or, on the rocker arm or flame arrestor cover. Transom Plates: The serial number tag is located on the inner transom plate inside the boat; or, on the upper swivel pin. Sterndrive Serial Number (separate from engine): The serial number tag is located on the upper drive shaft housing (starboard side or on the back of the housing). With the serial number located using information above, you can then use the chart below to identify your MerCruiser Engine/Sterndrive model. MerCruiser Model Number Chart Alpha One & Gen 2 Outdrive Parts \*Drawings \*Videos GLM Marine aftermarket MerCruiser parts Click image below for MerCruiser alpha parts Gears Seal Kits Alpha one generation II lower parts drawing Bellows Kits Water Pumps Bellows Shift Cable MerCruiser Alpha One Gen II upper gearcase parts drawing Tools Complete Seal and Bearing Kits U Joints / Yokes Alpha 1 & Gen 2 bell housing parts layout Prop shaft Drive shaft Gimbal Bearing Alpha One or gen 2 gimbal housing parts Used Alpha One parts Anode trim tab Trim Connectors Engine coupler Lower unit/join / forward gear SEI MerCruiser Alpha One gen 2 outdrive SEI Alpha 1 gen 2 upper MerCruiser exhaust manifold Complete lower gear set Engine gasket kit Alpha One lower unit complete Alpha lower unit rebuild kit 11236 Upper service kit 17-19 gear ratio Gen. 2 Trim cylinders and hoses Mercury Parts Alpha One upper gearcase parts drawing MerCruiser Alpha One lower unit parts Gearcase Repairs Tech support includes repair cost for MerCruiser Alpha One and Generation 2 outdrives.Support Tech support includes repair tools. Illustrations to identify outdrive components with technical support by phone. Service48 hour service when required on outdrive units. Special deal of the summerComplete outdrive units now available from SEI aftermarket parts.MerCruiser R MrAlpha One gen IAlpha One gen II Aluminum propeller all sizesI Need Help Page To identify parts page was added to help simplify locating drawings. Exploded view pages have illustrations and photos of each component. Pages take time to download due to large detailed diagrams with 40 to 60 photos.Sterndrive Tools We stock tools for removal of components such as bearing carriers. Bearing retainers and special wrenches for outdrives.Web pages listed dedicated toAlpha One years 1984 to 1990Alpha One Gen II years 1991 and up Need more R MR sterndrive information or photos, please see the I need help drawings page. Web site pages are designed for the factory certified technician, the boat mechanic or just boating enthusiasts performing their own repair work. Drawings are divided into eight sections: upper gearcase, lower gearcase, Alpha One Gen II upper gearcase, lower gearcase, transom components, hydraulic hoses and the Bell housing components.trim cylinder partstrim cylinders GLM products are high quality cost effective aftermarket parts for sterndrive. Tech support drawings illustrations65 repair video on YouTubeHelp to identify MerCruiser and Alpha 1 or Generation 2 and identify your Mercury and Yamaha lower units. What's New ? Seloc repair manuals for Chrysler, Force, Yamaha, Mariner, Mercury and Johnson outboards, Volvo penta, OMC stern drive books. Sea water pumps GM V6 / V8 Engine thunderbolt IV and V distributors. Delco ignition module-sensor assembly. Repair toolsComing SoonYamaha water pump kits and components with inboard / outboard engines. Johnson pump OEM to GLM conversion table. 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