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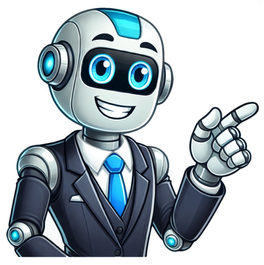

Page 2Page 3Page 4Page 5Page 6Page 7Page 8Page 9Page 10View the manual for the Singer Heavy Duty here, for free. This manual comes under the category sewing machines and has been rated by 24 people with an average of a 8.5. This manual is available in the following languages: English. Do you have a question about the Singer Heavy Duty or do you need help?Ask your question hereBelow you will find the product specifications and the manual specifications of the Singer Heavy Duty.The Singer Heavy Duty sewing machine is an automatic sewing machine designed for sewing purposes. With its one-step buttonhole feature, it enables users to create buttonholes with ease. Additionally, it includes a free arm, allowing for seamless sewing of cylindrical items such as cuffs and sleeves. The stitch length and width are variable, providing flexibility in achieving desired sewing outcomes. With 23 stitch patterns available, users have a wide range of options to choose from for their sewing projects. 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With its one-step buttonhole feature, it enables users to create buttonholes with ease. Additionally, it includes a free arm, allowing for seamless sewing of cylindrical items such as cuffs and sleeves. The stitch length and width are variable, providing flexibility in achieving desired sewing outcomes. With 23 stitch patterns available, users have a wide range of options to choose from for their sewing projects. Furthermore, there are three needle positions to accommodate different sewing needs. Featuring an automatic needle threader, this sewing machine streamlines the threading process, saving time and effort. However, it does not have a display, limiting the ability to view selected settings or instructions directly on the machine. Operating on electricity, the Singer Heavy Duty sewing machine is powered by a standard electrical supply. While it does not have the capability to be connected to a computer or other devices, it serves as a standalone sewing machine. Constructed with quality materials, this sewing machine promotes reliability and durability. It is designed to withstand the test of time, ensuring long-lasting performance. In conclusion, the Singer Heavy Duty sewing machine offers various stitching options and convenient features such as an automatic needle threader and free arm. Although it lacks a display and PC connectivity, it remains a reliable and durable sewing machine suitable for various sewing tasks.Type Automatic sewing machinePower supply type ElectricSewing machine accessories included Buttonhole foot, CoverBrandSingerModelHeavy Duty | 4423.CLProductsewing machineEAN168141620416, 37431883001, 37431883018, 374318847566, 0168141620416LanguageEnglishFiletypeUser manual (PDF)Type Automatic sewing machineSewing machine functions SewingButtonhole type 1 StepFree arm YesNumber of programs -Stitch length VariableNumber of stitch patterns 23Number of needle positions 3PC connected NoStitch width VariableNumber of button holes 1Automatic needle threader YesDisplay NoProduct color GrayPower supply type ElectricSewing machine accessories included Buttonhole foot, Cover show moreCan't find the answer to your question in the manual? 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Keep fingers away from all moving parts. Special care is requiredaround the sewing machine needle.9. Switch the sewing machine off ("O") when making any adjustmentsthreading bobbin, or changing presser foot, and the like.servicing adjustments mentioned in the instruction manual.11. Never drop or insert any object into any opening.where oxygen is being administered.This sewing machine is intended for household use only.DANGER - To reduce the risk of electric shock:18. Never place anything on the foot controller.similar qualified person in order to avoid a hazard.children) with reduced physical, sensory or mental capabilities, orperson responsible for their safety.The LED lamp maximum power is 0.3W, maximum voltage is DC9V. If the lamp is damaged you should not use the product, sendit to SINGER or a service agent to repair or replace at once.17.Page 3ELeer las instrucciones antes de utilizar est mquina de coser.inmediatamente despues de utilizarla y antes de su limpieza.cuando se utilice por o cerca de nios.recomendados por el fabricante, indicados en este manual.deteriorada o expuesta a la accin del agua.de coser y el dispositivo de control de pedal libre de acumulacionde suciedad, polvo y ropa suelta.5. Mantener los dedos alejados de todas las piezas mviles.6. Utilice siempre la placa de aguja adecuada. Una placa incorrectapuede hacer que se rompa la aguja.realice cualquier ajuste en la zona de la aguja, tal comoo cambio del prensatelas u operaciones similares.12. No utilizar la mquina en exteriores.13. No hacer funcionar la mquina en presencia de aerosol (si se14. Para , girar todos los mandos a la posicin OFF("O") y luego retirar el conector18. Nunca coloque nada encima del pedal.19. Si el cable de alimentacin fijado al pedal est daado, debe serreemplazado por el fabricante o su servicio tcnico u otrapersona debidamente a fin de evitar riesgos.(incluidos los nios) con capacidades fsicas, sensoriales omenos que estn supervisadas o hayan sido instruidas en el usodel aparato por una persona responsable de su seguridad.21. Los nios deben ser supervisados para garantizar que noEsta mquina de coser est prevista para uso domstico solamente.Para reducir el riesgo de sacudidas elctricas:incendios, sacudidas elctricas o lesiones corporales:mantener los dedos alejados de la aguja para evitar accidentes.ocasionar que la aguja se rompa.Page 4FLire toutes les instructions avant d'utiliser votre machine coudre :immdiatement aprs l'usage et avant l'entretien.3. La puissance maximum des ampoule LED est de 0.3W, le voltage DCest de 9V Si l'ampoule LED est endommage, ne pas utiliser l'appareilspcifis dans ce manuel et recommands par le fabricant.5. Ne pas approcher vos doigts de toute partie mobile. Prter uneattention particulire proximit de l'aiguille de votre machine coudre.entraner une courbure de l'aiguille causant le bris.9. Mettre la machine hors tension (position "O") avant de faire toutou remplacer celle-ci ou encore changer le pied presseur etc.14. Pour dbrancher la machine, placer toutes les commandes sur laposition d'arrt ("O") et ensuite, retirer la fiche de la prise de courant.16. Le niveau sonore est conforme aux rglementations soit de 75dB (A).18. Ne jamais un objet quelconque sur la pdale.19. Si le cordon d'alimentation qui relie la machine la pdale est abm, ill'appareil par une personne responsable de leur scurit.Cette machine coudre est destine un usage domestique.Pour viter tout risque d'lectrocution :Pour rduire les risques de brlures,d'incendie, d'lectrocution ou de blessures:Page 5Como propietario/ a de una nuevamquina de coser Singer, usted acabade iniciar una gran oportunidad paraplasmar su creatividad. Desde elmomento en que utilice por primeravez su mquina, se dar cuenta de queest cosiendo con una de lasmquinas ms fciles de utilizar.que, antes de comenzar a utilizar sumquina de coser, conozca lasnumerosas ventajas y su facilidad demanual de instrucciones, paso a paso,Para cerciorarse de que siempredispondr de las ms modernascapacidades para coser, el fabricantese reserva el derecho de cambiar laapariencia, diseo y accesorios de estSINGER es una marca registrada de"The Singer Company Limited S..r.l."o sus Afiliadas. 2012 The SingerCompany Limited S..r.l. o susVous voici prsent propritaire d'unemachine coudre Singer et en cettevous lancez dans une aventureexcitante dans le domaine de lacrativit. Ds le dpart, vousraliserez que vous allez coudre avecl'une des machines les plus faciles utiliser qui ait jamais t fabrique.Avant de commencer coudre, nousvous recommandons de voir quelquesavantages ainsi que la facilitd'utilisation en lisant ce mode d'emploien tant assis devant votre machine Afin de garantir que votre machinevous donnera toujours le meilleur dupoint de vue technique, le fabricant serserve le droit de modifier l'apparence,le concept ou les accessoires de cettemachine s'il le juge ncessaire.SINGER est une marque exclusive deThe Singer Company Limited S..r.l. ouCompany Limited S..r.l. ou de sesAs the owner of a new Singer sewingmachine, you are about to begin anexciting adventure in creativity. Fromthe moment you first use your machine,you will know you are sewing on one ofthe easiest to use sewing machinesMay we recommend that, before youstart to use your sewing machine, youdiscover the many features and theease of operation by going through thisinstruction book, step by step, seatedTo ensure that you are always providedthe right to change the appearance,design or accessories of this sewingSINGER is the exclusive trademark ofThe Singer Company Limited S..r.l. orCompany Limited S..r.l. or its Affiliates.EFENPage 6ENPrinciple Parts of the Machine ....2/4Connecting Machine to Power Source....6Two Step Presser Foot Lifter/ ....8Accessories....10Winding the Bobbin....12Inserting the Bobbin ....14Threading the Upper Thread....16Raising the Bobbin Thread ....20How to Choose Your Pattern....24Sewing Straight Stitch....30Reverse Sewing/ ....32Blind Hem ....36....38Sewing on Buttons ....42Installing the Removable Extension Table ....44Attaching the Presser Foot Shank ....46Needle/ Fabric/ Thread Chart ....48....51Inserting & Changing Needle ....53Troubleshooting Guide....55Automatic Needle Threader ....18Thread Tension ....22Stitch Width Dial & Stitch Length Dial ....28Removing the Work/ Cutting the ThreadChoosing Stretch Stitch Patterns ....34Three Needle Position Dial ....26Left and Right Side Balance for Buttonhole ....40Page 7EMantenimiento y solucin de problemas....3/5....11....13....15....17.... de la mquina a la fuente de alimentacin elctricaElevador del prensatelas de dos tiempos/ Ajuste de la presin del prensatelas ....9Ensartador automtico de la aguja ....19Elevacin del hilo de la bobinaTensin del hilo ....23Gua de cambio de posicin de la aguja....27Selector de ancho de puntada y Selector de largo de puntadaRemate/ Cmo sacar la tela/ Cmo cortar el hiloInstalacin de la cubierta removibleGua de seleccin de agujas/ telas/ hilosColocacin y cambio de agujasBalance a izquierda y derecha para coser ojales ....41....52Page 8FLes composantes principales de la machine coudreBranchement de la machine une source d'alimentation ....7pied presseur deux niveaux/ Rglage de la pression du pied-presseur ....9Accessoires....11Remplissage de la canette....13Insertion de la canette....15Enfilage suprieur....17Enfileur automatique d'aiguille ....19Pour remonter le fil de canette....21Tension du fil....23Comment choisir votre motif ....25Molette de position d'aiguille....27Cadran de largeur de point et cadran de longueur de point ....29Couture au points droits....31Couture en marche arrire / Pour retirer votre ouvrage en cours / Pour couper le fil....33Choisir les motifs de point extensible....35Ourlet invisible ....37Couture de boutonnires en 1 tape ....39Couture de boutons ....43Installation du bras amovible ....45le support du pied presseur....47Table de correspondance de l'aiguille, du tissu et du fil....50Comment abaisser les griffes d'entranement....52Insertion et changement d'aiguille ....54Guide de dpannage ....57quilibrage gauche et droit pour boutonnire....41Page 92Principal Parts of the MachineEN8. Removable extension table/ accessory storage141512356871311121049Page 10EF2. Ajuste del prensatelas de presin4.7. Placa de cubierta de canilla8. Mesa de coser convertible/ caja de accesorios9. Gua de cambio de posicin de la aguja11. Disco selector de ancho de puntada12. Disco selector de largo de puntada15. Palanca de un paso para realizar ojalesLes composantes principales de la32. Commande de rglage de pression du pied-presseur8. Bras amovible / rangement des accessoires11. Cadran de largeur de point12. Cadran de longueur de point13. Cadran de slection de motifs15. Levier de boutonnire une tapePage 114Principal Parts of the MachineEN18. Hole for second spool pin20. Buttonhole stitch balance adjustment slot28.29302526282324272021221617 1918Page 12E F5Les composantes principales de la18. Trou pour insrer un deuxime axe de bobine20. Fente de rglage du point utilis pour les boutonnires21. Interrupteur d'alimentation et d'clairage22. Prise de branchement du fil d'alimentation28. Contrle pour l'abaissement des griffes18. Orificio para el portacarrete auxiliar20.21. Interruptor de encendido y apagado28.Ranura de ajuste del balance de ojalesControl de dientes transportadores o retrctilesPage 132361AConnecting Machine to Power SourceENabConnect the machine to a power source as illustrated. (1)be used with the appropriate polarized outlet. (2)Unplug power cord when machine is not in use.The foot control pedal regulates the sewing speed. (3)Consult a qualified electrician if in doubt of how to connectUnplug power cord when machine is not in use.Press main switch (A) to"l"forpower and light.proper outlet. Do not modify the plug in any way.b. Conductor intended to be groundedFC-316QPage 14E FConexin de la mquina a la fuente de7El pedal de control regula la velocidad de la mquina. (3)Consulte a un electricista autorizado si tiene dudas en cuantoPulse el interruptor principal (A) para el encendido e iluminacin.b. Conductor previsto para poner a tierramachine est dote de broches normalises et doit tre utiliseavec une prise de courant conforme aux normes en vigueur. (2)Dbrancher le fil d'alimentation lorsque la machine n'est pasla machine. Dbrancher la machine quand celle-ci n'est pas"I"pourallumer l'ampoule.est plus large que l'autre). Afin de rduire les risquesNe pas modifier la fiche vous-mme.FC-Page 15foot will drop back down to the intermediate position.and requires no particular readjustment according to the typeturn the presser adjusting screw with a coin.increments so that it can be easily reset to factory settings.8ENAPage 16E FElevador del prensatelas de dos tiemposLevier du pied presseur deux niveauxAjuste de la presin del prensatelas Rglage de la pression du pied-presseur9gire el tornillo de ajuste de la presin con una moneda.facilite regresar a los ajustes de fbrica.Lorsque vous cousez plusieurs paisseurs de tissus pais, lede faciliter le positionnement du tissu. Faire attention lorsquevous cousez plusieurs paisseurs et travailler lentement (A).de couture. (poids lgers lourds).antihoraire. Pour tissus lourd, tourner la vis dans le sensla fois pour que vous puissez facilement revenir auxPage 17006918008they are, however, available for purchase from your authorizedstuvw006916008 006016008006917008 006185008100690400800617200 8 006907008 006900008006813008EN10mhgefijlkabcd006905008 006914008006Q6A0150Page 18mais sont disponibles chez votre dtaillant SINGER .)p. Pied ourleur semelle troites. Pied pour matelassage / point droitE F11f. Gua para coser bordes/ edredonesh. Si.l. Sujetador de la bobina con fieltroq.s.u. Prensatelas de zurcido y bordado librePage 19- Snap thread into thread guide. (3)- Wind thread clockwise around bobbin winder tension discs. (4)- Thread bobbin as illustrated and place on spindle. (5)- Push bobbin spindle to right. (6)- Hold thread end securily. (7)- Step on foot control pedal. (8)- Cut thread, push bobbin spindle to left (10) and remove.12478956310EN12Page 20E F13- Placer le fil et le support correspondant sur le porte bobine.- Glisser le fil dans le guide. (3)tension de l'enrouleur de canette. (4)- Glissez le fil dans la canette tel qu'indiqu et placez celle-cisur l'axe du bobineur. (5)- Poussez l'axe du bobineur vers la droite. (6)- Tenez le bout de fil solidement. (7)- Appuyez sur le rhostat de la machine. (8)(10), ensuite retirez la canette.remplissage de la canette, la machine ne pourra coudre et lebobina de adentro hacia afuera. (5)- Empuje la bobina a la derecha. (6)- Sostenga la punta del hilo con firmeza. (7)(8)enrollando hasta que la bobina est llena. (9)devanador de la canilla a la izquierda (posicin de cosido).Page 211342EN14foot & make sure the needle is fully raised.to the right of the cover towards the right.3. Pull the thread through the slit (A).4. Draw the thread clockwise until it slips into the notch (B),while holding the bobbin down with the tip of your finger.back of the plate and attach the bobbin cover plate. (C)Page 22EF15Lorsque vous insrez ou retirez la canette, assurez-vousqui se trouve la droite du couvercle, vers la droite.dans le sens anti-horaire (flche).3. Tirer le fil en le faisant passer dans la fente (A).avec le bout de votre doigt.couvercle et installez le couvercle de la canette. (C)d'insrer ou d'enlever la canette.pestaa de la derecha de la cubierta hacia la derecha.izquierda (sentido de la flecha).3. Pase el hilo a travs de la hendidura (A).4. Pase el hilo en direccin de las agujas del reloj hasta quebobina presionada con la punta de su dedo.insertar o retirar la canilla.Page 23- Lift up the spool pin. Place the spool of thread on the holder withthread spools, place small side of spool holder next to spool. (2)pulling thread through pre-tension spring as illustrated. (4)- Thread tension module by leading thread down right channel. (5)- At the top of this movement pass thread from right to left through(6)to the needle which should be threaded from front to back.- Pull about 6 - 8 inches of thread under the presser foot to the rear2168753 4EN16Page 24hasta que la aguja comience a bajar ligeramente. Asegrese deelevar el prensatelas para liberar la tensin de los discos.desconectar la alimentacin principal antes del enhebrado.- Levante el porta-carrete. Coloque el carrete de hilo en el mismo- Deslice el hilo del carrete a travs de la gua del hilo superior (3)tirando del hilo mediante el muelle pretensor segn se ilustra. (4)- Modular la tensin del hilo por el canal derecho hacia abajo. (5)Durante este proceso ayuda sujetar el hilo en medio del carretedentro de la tensin de los discos.derecha a izquierda a travs de la palanca tirahilo y luego hacia- Ahora pase el hilo por detrs del gua hilo horizontal, y despusdel hilo con el cortador incorporado. (8)* Nunca gire el volante hacia atrs porque esto podra causar queen contra de las manecillas del reloj (hacia usted).recommand d'teindre la machine avant de l'enfiler.- Soulevez le porte bobine horizontale. Placer la bobine de fil sur lecontre la bobine de fil. (2)tre enfile de l'avant vers l'arrire.presseur et vers l'arrire au-del du chas d'aiguille. Coupez le fil, la bonne dimension, avec l'aide du coupe fil. (8)E F17Page 25- Thread upper tension of machine up to the thin wire in front- Raise the needle to its highest position.- Set machine to straight stitch.swinging the lever towards you when it is fully lowered.(B).- Pass thread under thread guide (C), from left to right.pushing it back up to the resting position.- Pull the thread through the needle eye.Turn power switch to off ("O")!12ABCDAEN18Page 26EFEnsartador automtico de la aguja19- Relever l'aiguille sa position la plus haute.- Rglez la machine au point droit.de l'aiguille en tournant l'enfileur vers vous.- L'enfileur se met automatiquement en position d'enfilage (B).depuis le bas vers le haut.l'arrire et ensuite le remontez jusqu' a position initial.- Tirer le fil travers le chas de l'aiguille.- Eleve la aguja a su posicin ms alta.- Coloque la mquina en puntada recta.- Gentilmente inserte el gancho para el hilo dentro del ojo dedesde la parte inferior a la superior.despus regrsela a la posicin de descanso.- Jale el hilo a travs del ojo de la aguja.Ponga el interruptor principal en la posicin ("O").

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