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When installed properly, cabinet hinges can assist in protecting the user and the cabinet door itself, for years to come. In this article, we will take a look at some of the most common hinges available and give you top tips on how to fit cabinet hinges properly every time. How to Install Concealed Cup Hinges The Concealed Cup Hinge is a great option for any home project. The cup keeps the piece secure and the whole mechanism is hidden from view on the outside. It can be used in kitchens, bedrooms, bathrooms and more, without impacting the aesthetic of the chosen door itself. Find a range of soft closing You can find the hinges and screws, as well as measuring tape and other equipment at Häfele to help you with your installation. Step 1: At Häfele we offer helpful tools and guides to help you mark the holes right, every time. However, if you do not have this to hand, you can mark the door using a pencil and ruler to find where you would like the cup to lie. Step 2: Drill the cup holes slowly and have your hinge to hand to ensure it fits. Remember, you can always cut more later, but it will be challenging to replace it if you've cut too deep. Step 3: Using a drill, install the hinge cups to the door. Step 4: Using a pencil and a ruler, mark the inside of the cabinet where the mounting plate will lie. Step 5: Using a drill or screwdriver, install the mounting plate into place using your guide. Step 6: Attach the door to the cabinet. How to Install Butt Hinges on Cabinets Butt Hinges are reliable and durable, they also offer a clean look. For this installation process, you will need a marking knife, tape measure or ruler, chisel or router, and drill or screwdriver. Step 1: Measure the mortise, width, length, and depth. Step 2: Using a chisel or router, remove the waste in the space you have just measured. Step 3: Fine tune the mortise to ensure your hinge has a perfect fit. Remember to work slowly. Step 4: Attach the hinge to the door Step 5: Mark the cabinet. Having a spare hinge of the same size can make this process a breeze. Step 6: Install the door and finalise the fit by making any minor adjustments. Flush Hinges A simpler installation process, Flush Hinges can be added to doors quickly with no need for a router or chisel. However, a drill, screws, pencil, and ruler are necessary. Step 1: Mark the area in which the hinge lies flat and parallel with the surface. Step 2: Drill guide holes into your door to mark where you would like the screws to be placed. Step 3: Place the hinge in line with the guide holes and fasten it into place, securely. Step 4: Install the side directly into the cabinet using guide holes followed by the screw. How to Adjust Cabinet Hinges Once your hinges have been installed, you may need to make some slight adjustments to ensure the door is opening and closing properly and aesthetically pleasing from the outside. For all hinges, you can adjust and tweak the positioning by manipulating the screws. When it comes to a concealed cup hinge, the front screw will move the door in and out, the back screw moves front to back, and the middle screw up and down. This process is very simple and will finesse your look every time. Installing Cabinet Hinges There are an extensive range of hinges available at Häfele, including Soft Close Hinges and Self Closing Hinges, and every type and size will have its own particular needs for installation. The information above should be used as a guide to help you find that perfect fit. As always, if you need any assistance in identifying the correct type of hinges or installation pieces, the Häfele team is here and ready to help you with your next project. DCL 33 4 6 11 7 12 9 NO Parts Body 1 Fixing plate 2 Main Arm 3 Track 4 Stopper 5 Valve plate 6 Fixing part 7 Fixing screw M8 8 Wrench 5mm 9 Washer Screw 10 SPEED Adjustment Slow Opening angle(Hold open adj.) Slide Loose Tighthen 3 10 20 2 QTY NO Parts 1 M5x15L 11 1 3/16"x1" (wooden screw) 12 1 M5x12L 13 1 M5x15L 14 1 3/16"x1" L 15 Up gear 1 16 Down gear 1 17 1 Washer 18 1 M4x8L 19 1 M3x5L 20 Latching adj Fast Closing adj Latching angle Closing angle Weak Weak(size2) 1 Fixing and installation of the body 5 8 9 15 14 13 2 Fixing and installation of the track arm. 16 19 18 17 1 QTY 4 3 Combining the main arm and body. 4 4 4 4 1 1 1 1 4 Combining the main arm and Stopper. Fixing screw M8 5 Opening angle and closing speed adjustment. Strong Strong(size4) Middle(size3) Suitable for RH/LH USE INSTALLATION 3/16"x1" L M5x15L M5x12L The screw holes for the M5x10 8 screws should be chamfer. Main Arm Washer Screw Fast Slow 23 Stopper Fixing part M5x15L Track 3/16"x1" L Share – copy and redistribute the material in any medium or format for any purpose, even commercially. Adapt – remix, transform, and build upon the material for any purpose, even commercially. 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Ixconnect MODU³ Frame Fix Slido Dialock Free space Licht Metalla Aktuelle Themen & Angebote Den Wert von Raum maximieren. Gemeinsam. Wir sind internationaler Spezialist für intelligente Beschlagtechnik, Beleuchtung und elektronische Schließsysteme. Die Unternehmensgeschichte reicht bis auf das Jahr 1923 in Deutschland zurück, wo alles begann und sich darauf rasant und global entwickelte. Heute vertrauen Kunden aus über 150 Ländern weltweit auf unsere Kompetenzen. Mehr als 8.000 Mitarbeiterinnen und Mitarbeiter sowie 38 Tochterunternehmen und zahlreiche weitere Vertretungen in aller Welt sind Teil der Häfele Family. Trotz starker Internationalität und weltweiter Vernetzung ist Häfele stets auch lokal verwurzelt geblieben, was sich in unserer ausgeprägten regionalen Präsenz zeigt. Davon profitieren Sie in Form von individueller und persönlicher Betreuung. Kunden aus der Möbelindustrie, dem Handel und Handwerk, aber auch Architekten, Planer und Bauherren zählen auf uns. Was macht Häfele aus? Lernen Sie unser Credo und unsere Philosophie kennen. Denn seit der Gründung beobachten wir bei Häfele wie sich Gesellschaft und Märkte verändern, um daraus Ihre Bedürfnisse abzuleiten. Produkt kann jeder. Wir finden Lösungen. Philosophie kennenlernen Mit den Eigensortimenten bündeln wir das Beste aus fast 100 Jahren Erfahrung und bringen innovative Produktlösungen engineered by Häfele auf den Markt. Dabei gewährleisten wir höchste Standards in Bezug auf Funktionalität, Qualität und Design Eigensortimente entdecken Von der einfachen Bestellhilfe bis hin zur Konstruktion kompletter Korpusse. Unsere Produktkonfiguratoren helfen Ihnen, die für Ihren Anwendungsfall benötigten Beschläge schnell zu identifizieren und bieten darüber hinaus weitere Funktionen. Konfiguratoren entdecken Wir halten Sie stets auf dem Laufenden. Hier haben Sie die Möglichkeit, unsere aktuellen Pressemitteilungen zu lesen und sich über Produktneuheiten, interessante Serviceleistungen und weitere aktuelle Ereignisse zu informieren. Presseberichte lesen Manufacturer "Hafele" redirects here. For the surname, see Hafele (surname). This article has multiple issues. Please help improve it or discuss these issues on the talk page. (Learn how and when to remove these messages) This article needs additional citations for verification. Please help improve this article by adding citations to reliable sources. Unourced material may be challenged and removed.Find remove: "Häfele Group" - news - newspapers - books - scholar - JSTOR (June 2023) (Learn how and when to remove this message) This article includes a list of general references, but it lacks sufficient corresponding inline citations. Please help to improve this article by introducing more precise citations. (January 2025) (Learn how and when to remove this message) (Learn how and when to remove this message) Häfele SE & Co KGISINicht vorhandenFounded1923FounderAdolf HäfeleHeadquartersNagold, GermanyArea servedWorldwideKey peopleGregor Riekena, CEORevenue€1.7 billion (2021)[1]Number of employees8,000 (2021)[1]Websitehafele.com.de The Häfele Group is a German family enterprise that makes and supplies furniture fittings and architectural hardware. Its head office in Nagold. It has customers in more than 150 countries. Häfele's furniture fittings (hinges, drawer systems, handles, connectors, ambient lighting), architectural hardware (door hardware and electronic locking systems), and other related fittings are designed for the furniture, building, and hardware supply industries. Häfele manufactures a range of products from ironing boards to door closers. In the 2016 financial year, the Häfele group had a turnover of 1.311 billion Euros with 38 subsidiaries in 6 continents. In 2018, the turnover grew to 1.396 billion Euros and reached 1.7 billion Euros in 2021.[1] The turnover share abroad was 80%. The company has 8,000 employees worldwide.[2] On 1 December 1923, the merchant Adolf Häfele, together with Hermann Funk, founded the business "Products of the hardware and tool industry" in Aulendorf. Four years later this became a sole proprietorship with Häfele as sole owner. A few months later, the company moved to Nagold, which was then the centre of Württemberg furniture production. At that time Häfele had three employees, customers were mainly carpenters in the surrounding area. In order to guarantee fast delivery, a wholesale warehouse was set up. The first exports to foreign countries were in 1933, in the same year the company was awarded the Golden Medal for the design of the exhibition stand at the Strasbourg Fair. Shortly before the end of the decade, the first furniture fittings catalogue appeared with a circulation of 20,000 copies, which was referred to as the "World Globe Catalogue" because of its title page. In 1948, the Adolf Häfele company celebrated its 25th anniversary and the number of employees was 29. Four months later the company founder died. His nephew Walther Thierer took over the management. A major fire destroyed the administration and warehouse in 1950, and it was not until a year later that the company was able to move into its new premises. In the following 30 years the company grew to up to 700 employees, with whom an annual turnover of over 150 million DM was achieved, and expanded its sphere of activity to 120 countries. Sales subsidiaries were founded in Switzerland, France, Great Britain, the USA and Australia. In addition, the company was distributed among four production companies in Germany. At the beginning of the 1960s, computer-controlled shipping was introduced. At the beginning of the 70s, a dispatch center with a high-bay warehouse was built. By 1977, the area available for storage had doubled to 8,400 square meters; today, the company operates a central warehouse with over 50,000 items, some of which is fully automated. After the death of Walter Thierer in 1982, Hans Nock, until then export manager, took over the management of the company. Until 2003 he managed the company, which during this time grew to 2900 employees with a turnover of 534 million euros, and the share of foreign business in this increased to around 70 percent. As Hans Nock's successor, Sibylle Thierer has been the third generation of the family to run the company since 2003. According to the company, more than 160,000 customers are served in more than 150 countries. In 2020, the company changed its legal form to "SE & Co KG". At the beginning of the 1970s, Walther Thierer developed a reference book for furniture fittings with 25,000 functions based on the model of his uncle's "World Globe Catalogue". In 1971 "Der Große Häfele" was published with a print run of 60,000 copies, followed two years later by editions in English, French and Spanish. A first catalogue for building and object fittings followed in 1981. Minifix eccentric (furniture fittings) with the logo of the Häfele company Häfele produces fittings in four plants in Germany, since 1983 also furniture connectors sold under the brand name "ixConnect", and since 2009 also lift fittings branded "Free" and sliding door fittings under the brand "Slido". With effect from 1 September 2009, Häfele GmbH & Co KG together with Heinrich J. Kesseböhmer KG took over the lift fittings and sliding door fittings divisions of Huvil Werke GmbH and a production facility in Hungary re-branding the operation "FCC" of "Flap Competency Center" and the product line "Free". In addition to the headquarters in Nagold, there are ten sales offices in Germany. These are in Berlin (founded in 1995), Frankfurt am Main, Kaltenkirchen, Cologne (1991), Hanover, Munich (1985), Münster (2001), Naumburg (1990), Nuremberg and Stuttgart Airport (2012). Abroad, there are sales offices in Dubai (since 1998), Lahti in Finland, Marousi in Greece, Hong Kong, Bolzano, Zagreb, Maia in Portugal (1999), the Hungarian capital Budapest, Jönköping in Sweden (1999) in Krusevac in Serbia, and Dar es Salaam in Tanzania (2019). In addition to the existing shipping centre in Nagold's industrial area "Wolfsberg", a second warehouse and shipping center was opened in Lehrte near Hanover in October 2019. In 2021, conversion work began on the "Wolfsberg" for the fourth high-bay warehouse to reinforce the Nagold shipping center. Häfele has subsidiaries in Kreuzlingen, Switzerland (since 1963), in Archdale, North Carolina, USA, since 1975, and in Rugby, Great Britain, since 1980. This was followed by the founding of companies in Dandenong, Australia (1982), and a year later in Burlington, Canada, and Taverny, France (1985). In 1986, further companies were established in Kilcoole, Ireland, and Lentate sul Seveso, Italy. In the following years, subsidiaries were established in Apeldoorn, Netherlands (1987), in Singapore (1988) and in Botany, New Zealand (1989). Further expansion took place in the 1990s when, with a focus on the Asian region, subsidiaries were established in Shah Alam, Malaysia (1993), Yokohama, Japan (1994), Bangkok, Thailand (also 1994), Seoul, South Korea's capital, Manila, Philippines, and Serpong, Indonesia (all three in 1996). Foundations continued in other continents as well, in Madrid, Spain (1997), Querétaro, Mexico, and Honeydew, South Africa (both 1997), and two in South America: Piraquara, Brazil (1998), and Buenos Aires, Argentina (1999). In the same year, Skive in Denmark was added, followed by Wugu Shiang in Taiwan in 2000 and Hof near Salzburg in Austria a year later. There has been a subsidiary in Długołęka, Poland, since 2002; Zele, Belgium, followed in 2003, as did Mumbai in India. In 2005, the Chinese capital Beijing and the Turkish city of Istanbul were added. After that, subsidiaries were established in the Russian capital Moscow (2006), the Vietnamese Ho Chi Minh City (2007), in Kulykiw in Ukraine (2009) and in Timisoara in Romania (2009). Häfele Adriatic in Slovenia followed as another foreign subsidiary (June 2018). In February 2019, Häfele acquired the Stuttgart-based lighting specialist Nimbus Group. At the beginning of 2021, the Häfele Group added the online retailer for electrical household appliances Moebelplus GmbH & Co KG. This was followed in 2022 by the acquisition of the expert for smart networking of furniture and rooms: ThingOS. Through acquisitions, the company was joined in 1964 by Häfele Berlin GmbH & Co KG, focusing on furniture connectors and contract manufacturing, and Ulrich Lippert GmbH & Co. KG in Berlin in 1965, focusing on doorbell and mailbox systems. The latter was sold again in 2011. Since 1981, Anton Schneider GmbH & Co. KG in Kenzingen and Jettingen has belonged to Häfele since 1981, focusing on office systems and contract manufacturing. Furthermore, Sphinx Electronics GmbH & Co. KG in Kenzingen has been part of the company since 1998 (electronic locking systems are produced here) and Huvil Werke in Budapest, where hinged door and sliding door fittings are manufactured, has been part of the company since 2009. * a b c "Business figures". * "Background and history about Häfele". Lovel, Jim (November 22, 2004). "Coyne Prepares to Build Business for Häfele." Ad Week. Accessed December 2011. Esler, Bill (May 26, 2011). "Häfele forms furniture hardware engineering unit." Woodworking Network. Accessed December 2011. (August 23, 2010.) "Häfele mulls franchise expansion." Franchise India. Accessed December 2011. (October 30, 2004.) "Design for living: the answer to fashion excess (but don't tell my husband!)." The Telegraph. Accessed December 2011. (November 15, 2011.) "Loox lighting for the furniture market." Building Talk. Accessed December 2011. (February 7, 2011.) "Häfele tie-up." The Himalayan Times. Accessed December 2011. Adhar, Satya (October 4, 2007). 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